**Original Article****Evaluation of Physico-Mechanical and Antimicrobial Properties of Gelatin-Carboxymethyl Cellulose Film Containing Essential Oil of Bane (*Pistacia atlantica*)**Milad Ranjbar¹, Mohammed Hussain Azizi^{2*}, Adel Mirmajidi Hashtjin³

1- Graduated MSc in Food Science and Technology, Azad University, North Tehran Branch, Tehran, Iran.

2- Department of Food Science and Technology, Tarbiat Modares University, Tehran, Iran.

3- Assistant Prof, Agricultural Engineering Research Institute, Agricultural Research, Education and Extension Organization (AREEO), Karaj, Iran.

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A B S T R A C T

Background and Objectives: Microbial activity is the main factor in spoiling food products, which not only changes their texture and taste but also causes economic damage and poisoning. The present study aimed to assess the effects of essential oil of Bane (*Pistacia atlantica*) on physico-mechanical and antimicrobial properties of gelatin- carboxymethyl cellulose film.

Materials and Methods: The solutions (4% w/v) of gelatin and CMC (1% w/v) were prepared in deionized water. Then different levels of essential oil (0, 0.3%, 0.6%, and 0.8%) were added to the solutions. Then the films were prepared by casting. The methods of physico-mechanical and antimicrobial evaluation were done based on previous research.

Results: The results showed significant reduction in water vapor permeability, the thickness of film, tensile strength and solubility by increasing essential oil, while the percentage increased ($P < 0.05$). In addition, L^* , a^* and b^* were altered due to the color nature of essential oil of Bane. Increasing essential oil of Bane significantly inhibited the growth of *Escherichia coli*, *Salmonella enterica*, *Staphylococcus aureus*, and *Clostridium sporogenes*. High concentrations of bane produced holes in the culture medium, the treatment containing 0.3% essential oil of bane only resulted in inhibition of *Salmonella enterica*, whereas higher concentrations of essential oil inhibited bacteria growth entirely.

Conclusions: Essential oil of Bane improved the mechanical properties and inhibitory effects in regards to growth of microorganisms.

Keywords: Edible Film, Gelatin, Bane, Antimicrobial Features, Essential Oil

Introduction

Biopolymers are efficient substrates to improve the function of pragmatic compounds such as antioxidant and antibacterial materials. In this regard, Conventional food packaging has no competition with edible films (1,2). Carboxymethyl cellulose (CMC) is a cellulose derivative, produced by Carboxymethyl (-CH-COOH) instead of some hydroxyl groups (OH), which is obtained by a reaction of cellulose, sodium hydroxide, and chloroacetic acid. One of the main weaknesses of the CMC is high water vapor

permeability. Various studies with presenting different strategies have been conducted on reducing the permeability of edible films (3). Protein plays a significant role in creating the edible films and has a high resistance to penetration of O₂, CO₂ and oils particularly in low relative humidity. Gelatin is a protein derived from hydrolyzing the collagen in bone and skin. It is used in film production and applied as a carrier for bioactive compounds (3). Most polymers are not able to create optimal and practical films on

*Address for correspondence: Mohammed Hussain Azizi, Prof, Department of Food Science and Technology, Tarbiat Modares University, Tehran, Iran
E-mail address: Mhazizitm@yahoo.com

their own and they need to combine with others, which makes a synergic impact and covers their weaknesses (4). Some pragmatic substances along with main components of edible films can be used to improve film efficiency to conserve the food products. Today, it is focused on naturally antimicrobial compounds, which cease the growth of microbes and improve the quality of food products. Hydrophilic compounds extracted from plants enable them to penetrate the lipid membranes of bacteria and fungi and lead to penetration and leakage by disrupting the lipid structure of cell. Extensive leakage of critical molecules and ions from bacterial cells results in killing these microorganisms (5). Besides, main compounds extracted from plants have desirable anti-insect and anti-parasitic characteristics. Different studies have shown the importance of medicinal plants to remove insects, plant and human parasites. The main mechanisms disrupt the respiratory system and skin absorption which consequently results in death of insects and parasites (1). Using antimicrobial and anti-parasitic compounds in edible films does not require the use of thermal processes, destroying the food characteristics (6,7). Packaging type by antimicrobial substances is a strategy to improve food safety and quality. Packaging without antimicrobial materials are susceptible to bacterial and fungal contamination and subsequently leads to low quality of food (8,9).

Bane (*Pistacia atlantica*) is a native tree species in Iran, its fruit has been used in traditional herbal medicine. Recently, the studies on *P. atlantica* have shown that its resin is a rich source for destroying *Streptococcus mutants*, *Staphylococcus aureus*, *Salmonella enterica*, *Bacillus cereus*, *Escherichia coli*, *Helicobacter pylori*, mold and yeast. So resin derivatives of Bane can be used as a rich source of antimicrobial compounds in food industry (10,11). Chromatography results show that compounds such as alpha-pinene and beta-pinene are the most important components of Bane extract, which can penetrate the lipid membrane of bacteria and fungi and subsequently leading to permeability and leakage (12,13). The objective of this study was therefore to examine the influence of antimicrobial properties of essential oil of Bane and its application on physical properties of optimized film consisting of gelatin and CMC.

Materials and Methods

Material: The materials used in the study were purchased as a follow: Gelatin (Qazvin, Iran), CMC (Santos, Japan), glycerol (Merck, Germany), Tween 80 (Sigma-Aldrich), essential oils of Bane (Van Sanandaj, Iran), *Escherichia coli*, *Staphylococcus aureus*, *clostridium. Sporogenes* and *Salmonella enterica* (organization of scientific and industrial research, Iran), Trytone yeast extract agar (Merck, Germany), lactose broth (Merck, Germany), Plate Count Agar (Merck, Germany) and RCM (Merck, Germany).

Protocol for preparing the edible coating of gelatin-CMC: Preparation of the film was done according to the method described by Sánchez-González *et al.* (1972) with some modifications. First, the solution (4% w/v) of gelatin was prepared in deionized water and then stirred at 80 ° C for 30 min. When it was completely dissolved to reach ambient temperature, 30 % glycerol (90 % purity) was added to this solution as a plasticizer and stirred for 10 min. 1 g of CMC was dissolved in 100 ml of distilled water alone and 0.5 g glycerol was added as a softener. Finally, the final solution was prepared based on 50% gelatin stock solution and 50% CMC stock solution (w/w). The pH of solution was adjusted in the range of 5-5.5 to make complex concertation between gelatin and CMC. Afterwards, it was stirred for 10 min. The essential oil of Bane (0.3, 0.6, and 0.8%) was added to the mixture solution. Since essential oils are insoluble in water, 1% Tween 80 was added to the mixture. Then, it was homogenized for 4 min using... Samples were placed in stationary mode to cool and leave air bubbles. Then the film was prepared by casting. After drying the film at ambient temperature, it was placed in oven at 37 ° C for 20 hr. (14).

Water vapor permeability: Water vapor permeability (WVP) was determined based on ASTM E96-80 (15). For this purpose, glassy cups with an internal diameter of 5.5 cm and a height of 3.5 cm were used. Cups contained 8 ml of distilled water that it can make 100% humidity inside the cups. Film samples were placed on cups by melt paraffin and were sealed with rubber gaskets and clamps. Afterwards, the cups were placed in a desiccator. we were weighed every 12 hours and the weight loss was determined using a digital scale as well as calculating the water vapor permeability from the following equation:

$$WVP = \frac{\Delta M \times X}{A \times \Delta T \times \Delta P}$$

Where, ΔM is weight loss of a cup, A is exposed area of $23.74 \times 10^{-4} \text{ M}^2$, ΔT is time, ΔP is minor pressure difference between internal and external part of cup, which is 3.170 KPa in 100% humidity.

Measuring the film thickness: The thickness of film was calculated by a digital micrometer (0.001 mm, MITUTOYO of Japan). The repetition was performed in 5 points of a sample (1).

Elasticity test: The elasticity was determined at a testing speed of 50 mm min^{-1} using Hounsfield H5KS tensile testing equipment. The average of five dumb-bell shaped samples was taken as the value for each compound (16).

Solubility: For this purpose, $2 \times 3 \text{ cm}$ pieces of the film were cut and stored in desiccator for 7 days. After that, the samples were weighed and deionized in beakers containing 80 c.c. of water. Samples were shaken at 50 rpm and 25° C , then unresolved parts in an oven at 60° C were dried up to reach constant weight, subsequently were weighted and solubility was determined from the following equation (14):

$$\text{Solubility Percent} = \frac{\text{first weight} - \text{second weight}}{\text{first weight}} \times 100$$

Color test: The sample color was recorded by HunterLab (CR 400, Minolita, Japn) as CIELAB including L^* (light), a^* (red-green), b^* (yellow-blue). Colorimeter was calibrated using black and white tiles before testing. Film samples were set in six different angles and their parameters were measured. Total colorimetric difference (ΔE) for each sample compared to control was calculated using the following equation:

$$\Delta E = \sqrt{(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b^*)^2}$$

Where, L_0^* , a_0^* and b_0^* were respectively recorded as 92.23, -1.29, and 1.19. In addition L^* , a^* and b^* belonged to color parameters of samples (15).

Antimicrobial activity of films: Agar diffusion method was used to determine the antimicrobial activity of the film. Films were formed as discs with a diameter of 20 ml by template. Discs were placed on medium in sterile conditions. In this study, *Escherichia coli* (PTCC 1338), *Staphylococcus aureus* (PTCC 1431), *Salmonella Entrica subsp* (PTCC1709), and *Clostridium sporogenes*

(PTCC1651) were evaluated as a microbial test (Microbial vials were prepared from Merck company). Plate Count Agar, Lactouse Broth, Trytone, Yeast Extract Agar, and RCM were respectively used for *Escherichia Coli*, *Salmonella Entrica*, *Staphylococcus aureus*, and *Clostridium sporogenes*. For this purpose, discs were set on medium in sterile condition then the halo diameter was measured by a caliper. Moreover, a sterile plate was applied to prove the lack of contamination of culture media. Each plate was filled with 10^7 CFU ml^{-1} of the mentioned bacteria (16).

Statistical analysis: The Data was submitted to factorial as a Completely Randomized Design with four treatments and three replications, and the results were calculated as mean \pm SD. Significant differences were assessed ($p < 0.05$) by ANOVA and mean comparison done by Duncan Multiple Range Test. All data were submitted to SAS 9.1 and Excel 2013.

Results

Physical Features of Gelatin-CMC

impact of essential oil on the water vapor permeability: Water vapor permeability of optimized film (50-50%) containing essential oil of Bane was assessed. The results showed that adding essential oil resulted in significant difference in water vapor permeability ($P < 0.05$). According to table 1, water vapor permeability of control (without essential oil) was more than that in samples treated by essential oil of Bane as the water vapor permeability decreased by increasing essential oil ($P < 0.05$). The maximum and minimum water vapor permeability was obtained in control and samples containing 0.8% essential oil, respectively.

Table 1. The of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Treatment	Water Vapor Permeability (g/msPa)
Control (without essential oil)	$2.6 \times 10^{-7} \pm 0.06 \times 10^{-7a}$
Treatment 1 (containing 0.3% essential oil)	$1.34 \times 10^{-7} \pm 0.05 \times 10^{-7b}$
Treatment 2 (containing 0.6% essential oil)	$1.20 \times 10^{-7} \pm 0.02 \times 10^{-7c}$
Treatment 3 (containing 0.8% essential oil)	$1.06 \times 10^{-7} \pm 0.06 \times 10^{-7d}$

Same letters in a column show no significant difference ($P < 0.05$)

The effect of essential oil on film thickness: As shown in figure 1, the thickness of film decreased by increasing essential oil ($P < 0.05$). The highest and lowest thickness belonged to control and 0.8% essential oil, respectively. no significant difference was found between samples containing essential oil of Bane ($P < 0.05$).

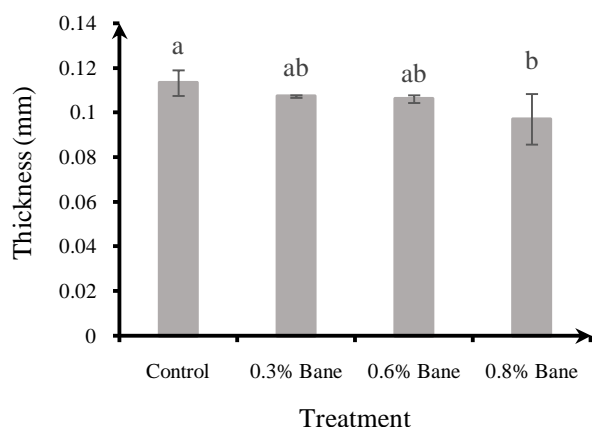


Figure 1. The thickness (mm) of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

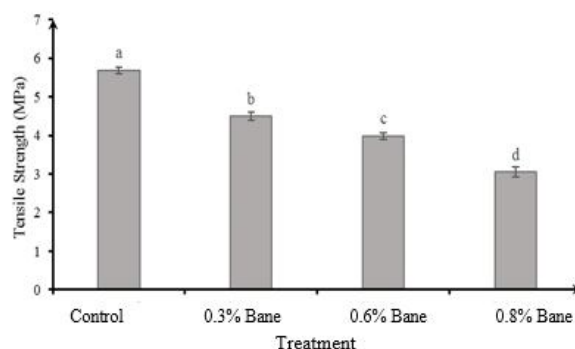


Figure 2. The tensile strength of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Impacts of essential oil on elasticity: According to table 2 and figure 2, adding essential oil had a significant effect on increasing the stretch percent of treatments ($P < 0.05$). Films containing essential oil had low tensile strength and high stretch percent.

Table 2. The elasticity of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Treatment	Stretch percent (%)
Control (without essential oil)	53.82 ± 6.05 ^c
Treatment 1 (containing 0.3% essential oil)	61.33 ± 4.75 ^{bc}
Treatment 2 (containing 0.6% essential oil)	69.23 ± 2.73 ^b
Treatment 3 (containing 0.8% essential oil)	87.92 ± 2.99 ^a

Same letters in a column show no significant difference ($P < 0.05$)

Assessing the essential oil of Bane on solubility: Essential oil of Bane significantly affected the solubility of treatments ($P < 0.05$) so that the solubility decreased by increasing the concentration of essential oil (Table 3).

The effect of essential oil on film color: According to figure 3 and table 4, essential oil of Bane significantly reduced the L^* , a^* , and b^* ($P < 0.05$).

The essential oil of Bane decreased light and red intensity of the film, while the intensity of blue color increased by adding essential oil (Figure 3).

Antimicrobial property of essential oil: Figure 4 and Table 5 shows the microbial culture on gelatin-CMC film containing different levels of essential oil of Bane.

Table 3. The solubility of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Treatment	Solubility (%)
Control (without essential oil)	30.19 ± 0.86 ^a
Treatment 1 (containing 0.3% essential oil)	22.28 ± 0.50 ^b
Treatment 2 (containing 0.6% essential oil)	18.55 ± 0.57 ^c
Treatment 3 (containing 0.8% essential oil)	13.28 ± 0.37 ^d

Same letters in a column show no significant difference ($P < 0.05$)

Table 4. The Lab (per 100) of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Treatment	L^*	a^*	b^*
Control (without essential oil)	89.40 ± 0.8 ^a	-1.29 ± 0.06 ^a	4.06 ± 0.15 ^c
Treatment 1 (containing 0.3% essential oil)	88.60 ± 0.1 ^{ab}	-1.77 ± 0.00 ^b	7.25 ± 0.01 ^b
Treatment 2 (containing 0.6% essential oil)	88.12 ± 0.0 ^b	-1.80 ± 0.03 ^b	4.67 ± 0.04 ^b
Treatment 3 (containing 0.8% essential oil)	87.89 ± 0.2 ^b	-1.94 ± 0.03 ^c	7.76 ± 0.58 ^a

Same letters in a column show no significant difference ($P < 0.05$)

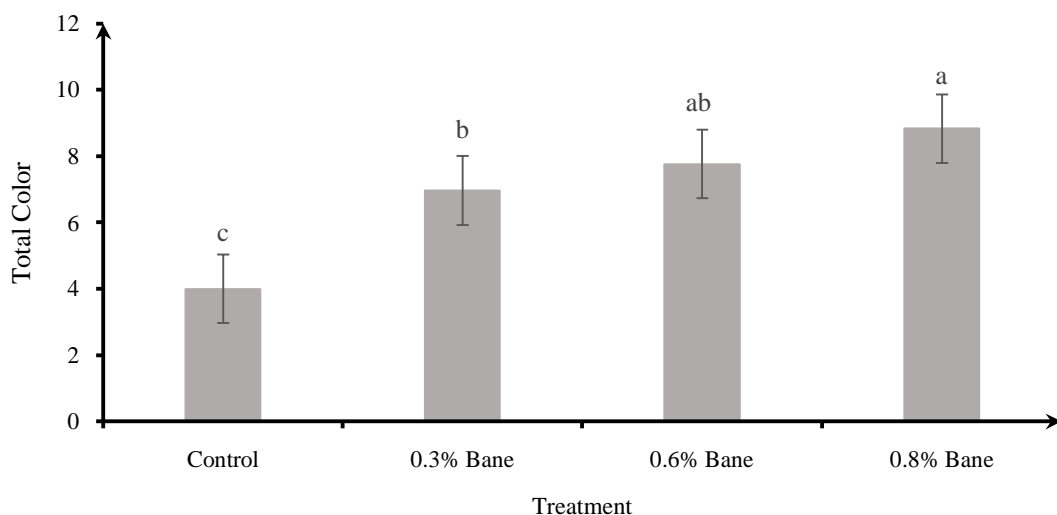


Figure 3. The film color of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane

Table 5. The microbial culture of control, treatments containing 0.3%, 0.6%, and 0.8% essential oil of Bane (Halo diameter to be mm)

Treatment	<i>E. coli</i>	<i>C. sporogenes</i>	<i>S. enterica</i>	<i>S. aureus</i>
Control (without essential oil)	0 ^c	0 ^c	0 ^d	0 ^c
Treatment 1 (containing 0.3% essential oil)	0 ^c	0 ^c	5.2 ^c	0 ^c
Treatment 2 (containing 0.6% essential oil)	6.8 ^b	7.5 ^{ab}	8.79 ^b	6.2 ^b
Treatment 3 (containing 0.8% essential oil)	9.4 ^a	8.5 ^a	11.11 ^a	8.52 ^a

Same letters in a column show no significant difference ($P < 0.05$)

no significant difference was found between a halo in control and *E. coli*, *C. sporogenes*, *S. enterica*, and *S. aureus*.

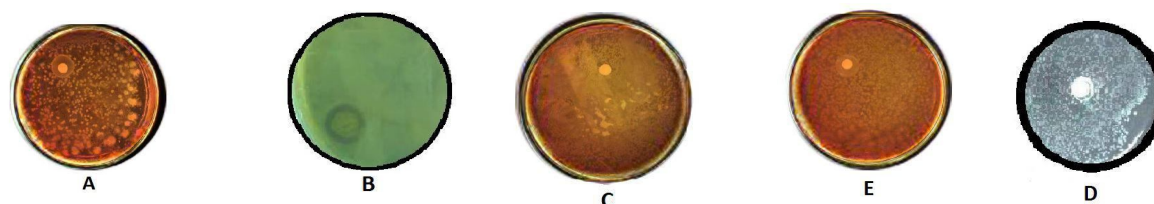


Figure 4. Microbial culture to find halo in the treatment containing 0.8% essential oil of Bane (A: *S. aureus*, B: *E. coli*, C: Control Sample (without essence), D: *C. sporogenes* E: *S. enterica*)

Discussion

According to the finding of this study and previous findings of researches, Films containing essential oils due to increase of hydrophobic characteristic were more efficient in terms of water vapor barrier in respect to those without essential oil. Sánchez *et al.* (2009) reported that density, pH, and water vapor permeability were reduced by increasing essential oil, while viscosity and transparency increased. So it can be concluded that essential oil of Bane due to its hydrophobic property prevents the diffusion of water vapor molecules in the film (17). The research

findings showed that the reason of lower thickness of samples containing essential oil is due to the fact that essential oil is in empty spaces between the polymer chains and its hydrophobic nature prevents high moisture by gelatin and CMC (6, 5). However, gelatin and CMC in the film without essential oil can absorb maximum moisture and increase their film thickness with no barrier (4-7). According to table 2 and figure 2, essential oil significantly reduced the tensile strength ($P < 0.05$). Essential oil disrupted the structural density and reduced tensile strength as well

as increased stretch percent. Based on different studies, the use of antimicrobial essential oils on different polymers changes the mechanical properties due to exposure to the change in molecular level (16). Sánchez *et al.* (2009) reported that no significant difference was found in 2% essential oil in respect to control, while tensile strength and modulus of elasticity significantly decreased (17). Moreover, all essential oils except citronella reduced tensile strength and essential oil of thyme reduced stretch percent up to its breaking point. The films containing essential oil of tarragon was not significantly different compared to others, but other essential oils increased the stretch percent (18). Evaluation of the solubility showed that highest and lowest solubility was obtained in control (30.39%) and the treatment containing 0.8 % essential oil (13.6%), respectively. The reduction of solubility by increasing essential oil is corresponded to hydrophobic and non-polar properties of essential oil of Bane. Maizura *et al.* (2007) in a study investigating essential oil impact of *Andropogon spp* on sago starch–alginate films, indicated using this essential oil reduced edible film solubility (19-24). According to the figure 3, the change of film color is correspondent to greenness and blueness of essential oil of Bane. Zinoviadou *et al.* (2009) concluded that the essential oil of oregano increases the total color and Chroma of whey protein isolate films (19). Microbial culture of film shows that the gelatin-CMC film does not have antimicrobial properties alone and it needs to combine with other substance such as essential oils (19-21). As seen in figure 3, the treatment containing 0.8% essential oil had clear halos, which it indicates inhibition of bacteria growth in the presence of essential oil of Bane. In low concentration (0.3 %) of essential oil only *S. enterica* growth was inhibited, which it shows no effect of film on inhabitation of bacteria growth. However, by increasing essential oil, the growth of bacteria decreased as the highest antimicrobial effect was obtained in the treatment containing 0.8% essential oil of Bane (20). The antimicrobial property of essential oil of Bane is corresponded to its phenol value. The antimicrobial extracts penetrate to cytoplasmic membrane and collapse ion balance inside the cells and subsequently deposit vital substances in the cells (21,22) According to different researches, the essential oil of Bane trees not only has inhibitory effects, but also has antimicrobial

properties on *E. coli*, *C. sporogenes*, *S. enterica*, and *S. aureus* (10).

Conclusion

The present study has shown that adding essential oil of Bane to gelatin-CMC film has antimicrobial impacts on *E. coli*, *C. sporogenes*, *S. enterica*, and *S. aureus*. These antimicrobial properties are due to the fact that decreasing water activity of film and growth limitation of microorganisms, also corresponded to its phenol value. The treatment containing 0.8% essential oil of Bane had the highest inhibitory effect on these bacterial. Hence, according to our results, gelatin-CMC (50-50) containing 0.8% essential oil of Bane can be used for the production of biodegradable packaging film to increase the shelf life of food products.

Financial disclosure

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